



CHARACTERIZATION OF RHENIUM OXIDES USING ESCA

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551,000



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RHENIUM AS AN ENGINEERING MATERIAL

- High Melting Point – one of the Refractory metals
- High Strength at Elevated Temperature
- Excellent Toughness at at Room Temperature
- Low vapor Pressure at Melting Point
- Low Co-efficient of Thermal Expansion
- High Impact and Wear Resistance
- Compatibility with Elements such as Carbon and Platinum
- Conservation of Properties in Presence of Hydrogen, water Vapor, and Oxides of Nitrogen
- Poor Oxidation Resistance



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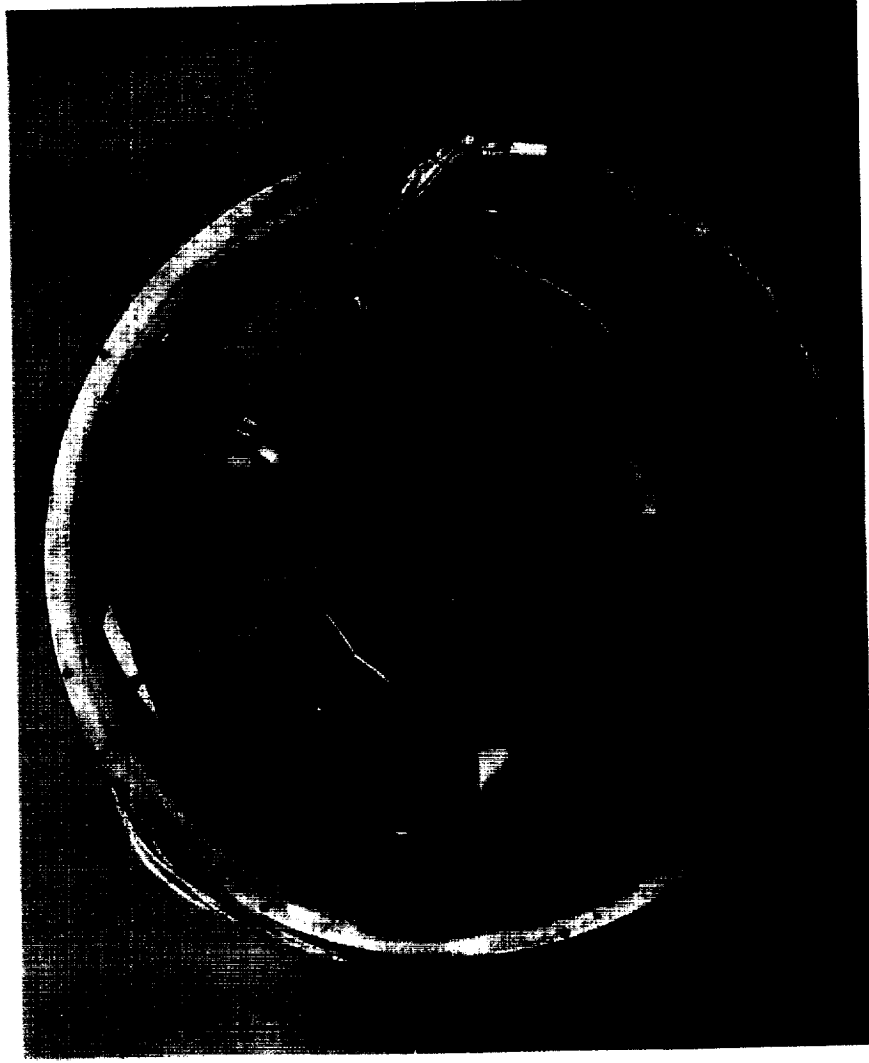
OVERVIEW

- HISTORY
 - Rhenium as an Engineering Material
 - Testing of Rhenium Thrusters
 - Sample for Oxidation Evaluation
- OXIDES OF RHENIUM
- ANALYSIS OF OXIDES
 - Spectrum from Oxides
 - Effects of Ion Sputtering
- EXPERIMENTAL PROCEDURE
 - Available Data
 - Data Comparison
- SUMMARY OF RESULTS
- CONCLUSIONS



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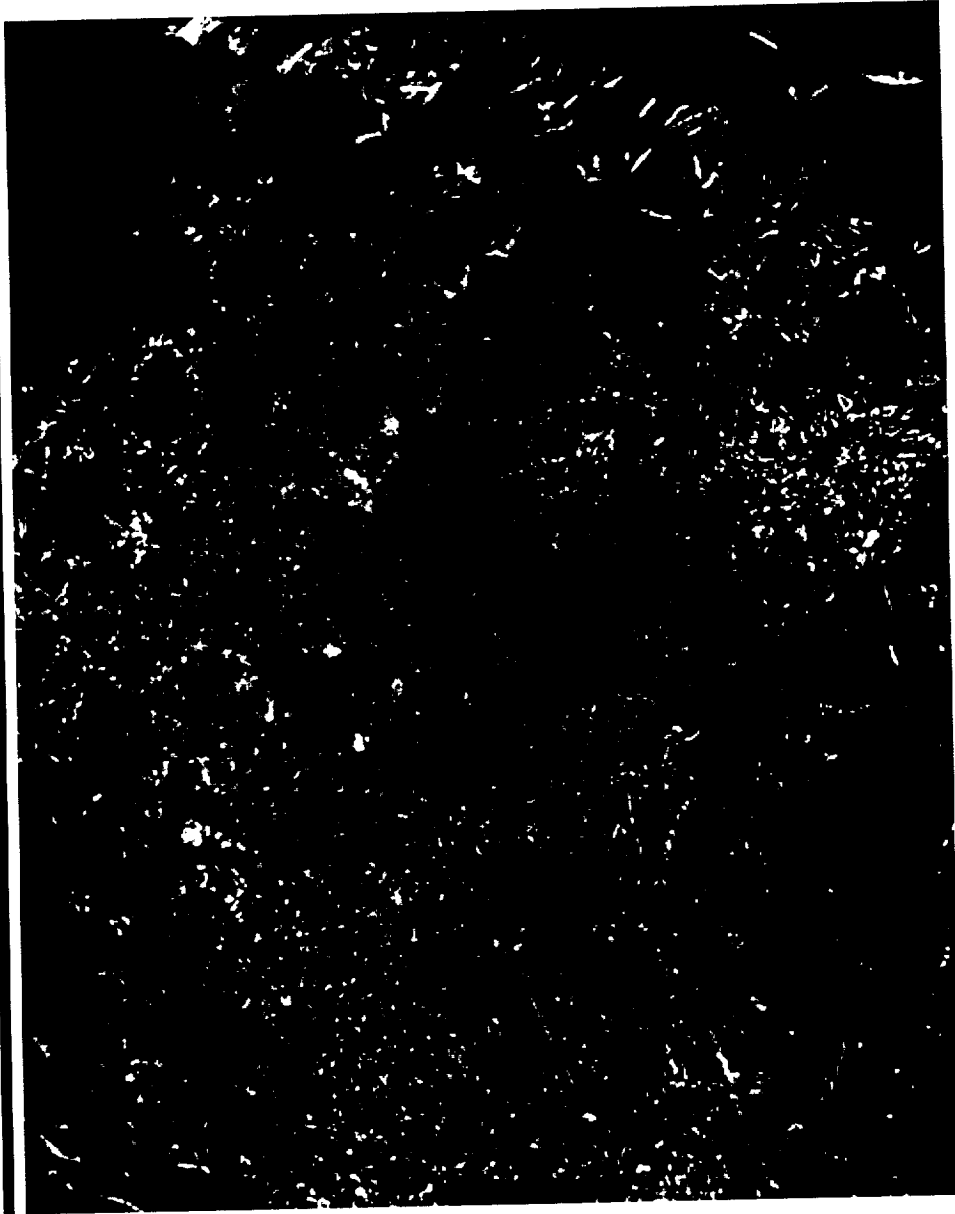
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Test Arrangements for the Rhenium Engine



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_____ 1.0 mm

Appearance of Sample Extract on Gold Sheet



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AVAILABLE DATA

OXIDES	LINE POSITIONS IN ELECTRON VOLTS		
	4f7/2	4f5/2	O 1S
Pure Re	40.3	42.9	-
Re ₂ O ₇	51.6	54.0	536.0
Re O ₃	46.7	49.1	531.9
Re O ₂	43.5	45.9	530.1

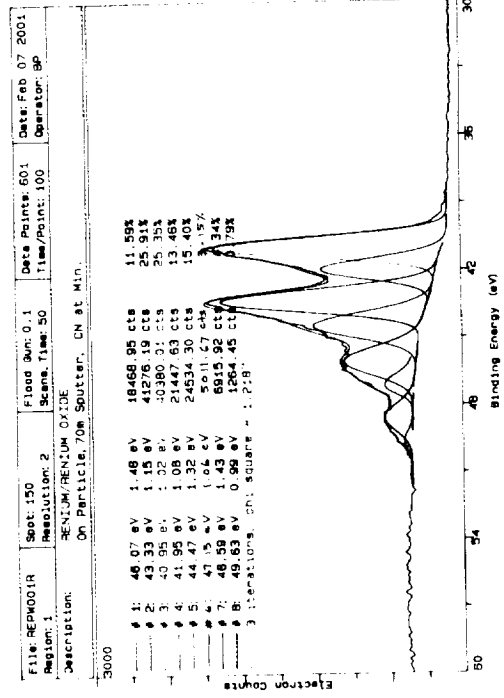
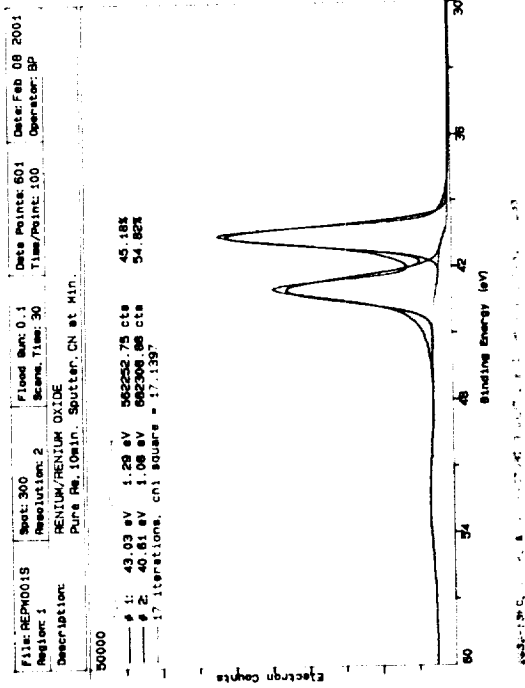
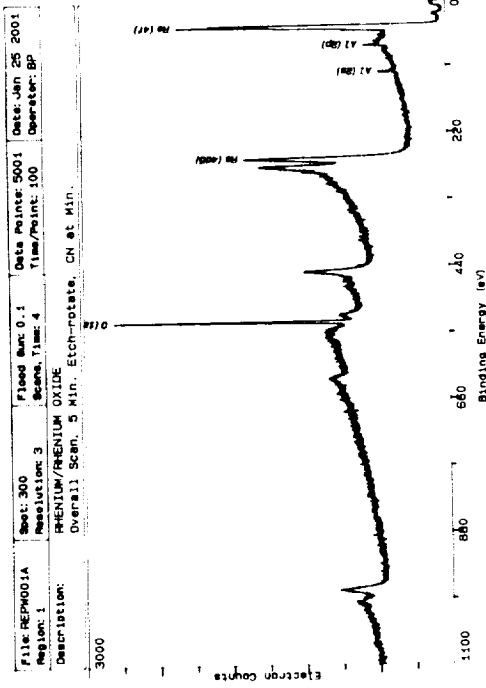
Ref. - (a) Handbook of X-ray Photoelectron Spectroscopy Published by Physical Electronics Inc.

(b) Broclawik, E., Harber, J., and Ungier, L. in Electronic Structure of Rhenium Oxides" J. of Physics and Chemistry of Solids, Vol. 42, 1981, pp.203 - 208.



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Scans From Samples



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OXIDES OF RHENIUM

- **As many as seven Oxides**
- Three Oxides are well-known – Heptoxide (Re_2O_7), Trioxide (Re O_3), and Dioxide (ReO_2)
- Heptoxide absorbs moisture and converts to a transparent perrhinic acid with in seconds
- Heptoxide can be reduced to lower Oxides by CO or SO_2
- Trioxide can breakdown to lower oxides in vacuum
- Heptoxide can breakdown to lower oxides when heated in air above 120C

Ref. – (a) Druce, J. G. F. in "Rhenium", Cambridge, at The University Press, 1948, pp. 29 – 35
(b) Lebedev, K. B. in "The Chemistry of Rhenium", Translated by Ronson, L. and Woolf, A.
A., Butterworth, London, 1962, pp. 13 – 17.

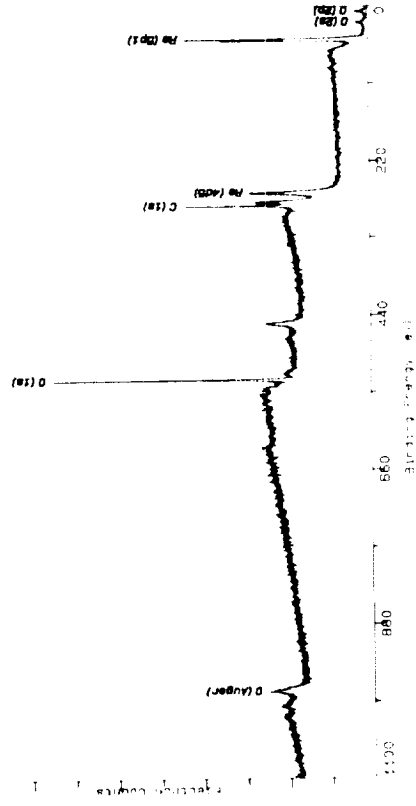


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File: RHP0005J Spot: 600 Flood Sum: 0.0 Data Points: 4985 Date: Oct 25 2001
Region: 1 Resolution: 2 Scans: 1 Time Point: 100 Generation: BP
Description: RHENIUM-HEPTOXIDE
Overall Scan, No Sputter, CN at Min.

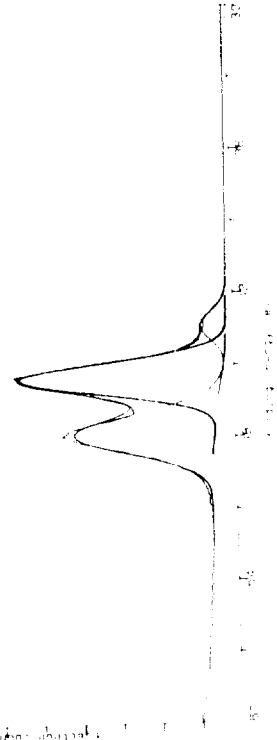
3000



File: RHP0005K Spot: 300 Flood Sum: 0.1 Data Points: 501 Date: Oct 25 2001
Region: 1 Resolution: 2 Scans: 1 Time Point: 100 Generation: BP
Description: RHENIUM-HEPTOXIDE
Regional Scan, No Sputter, CN at Min.

10000

Peak	Binding Energy (eV)	Intensity (cts)	Area (cts)	Area (%)
1	45.54	1.54	189103.64	50.74%
2	45.54	1.31	145662.43	43.71%
3	45.54	1.37	19539.75	5.55%



File: RHP0005M Spot: 300 Flood Sum: 0.1 Data Points: 501 Date: Oct 25 2001
Region: 1 Resolution: 2 Scans: 1 Time Point: 100 Generation: BP
Description: RHENIUM-HEPTOXIDE
Regional Scan, No Sputter, CN at Min.

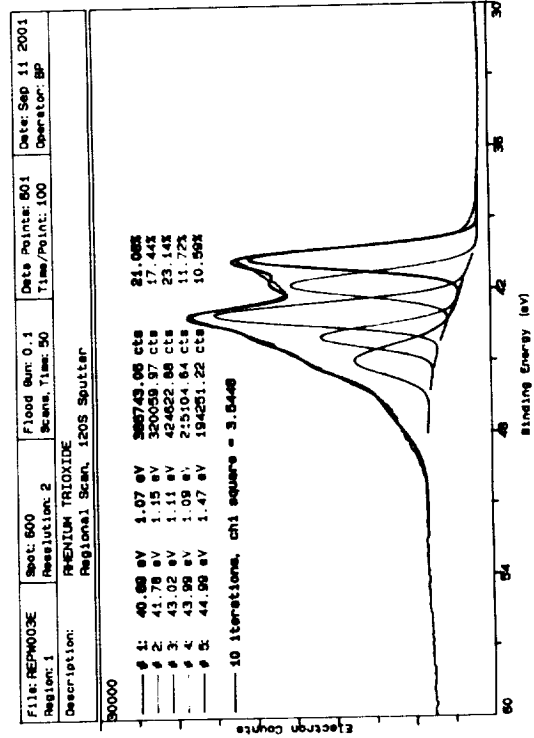
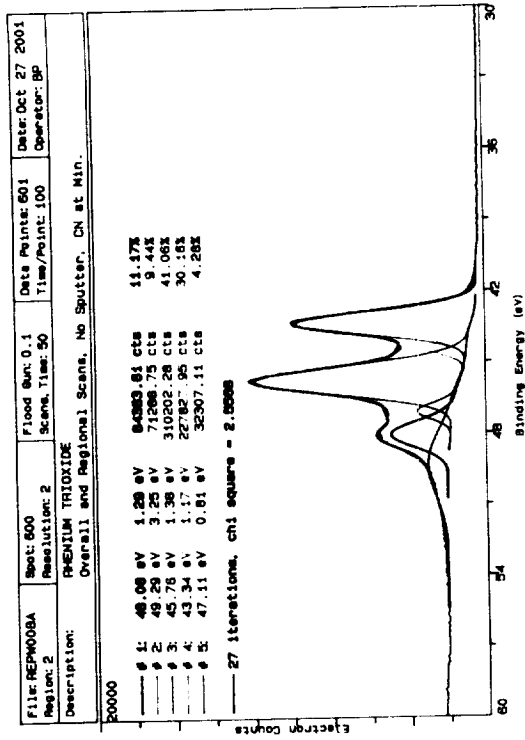
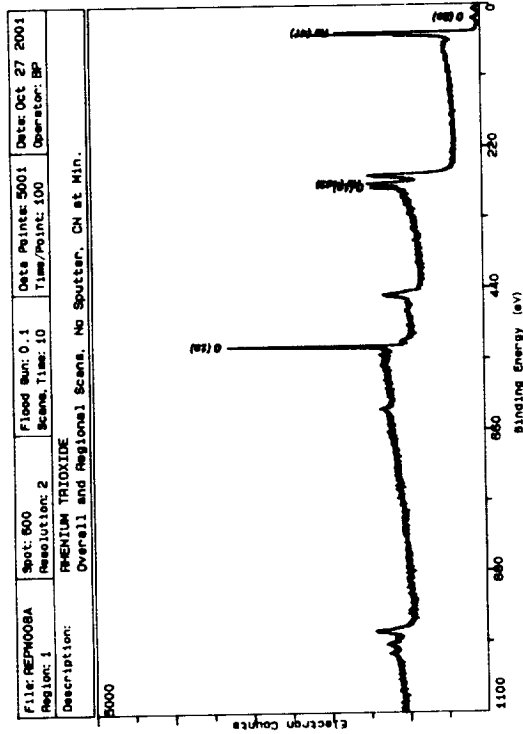
Peak	Binding Energy (eV)	Intensity (cts)	Area (cts)	Area (%)
1	45.47	1.75	239134.80	33.69%
2	45.47	1.40	19539.75	27.31%
3	45.47	1.37	19539.75	27.31%

Scans From Rhenium Heptoxide



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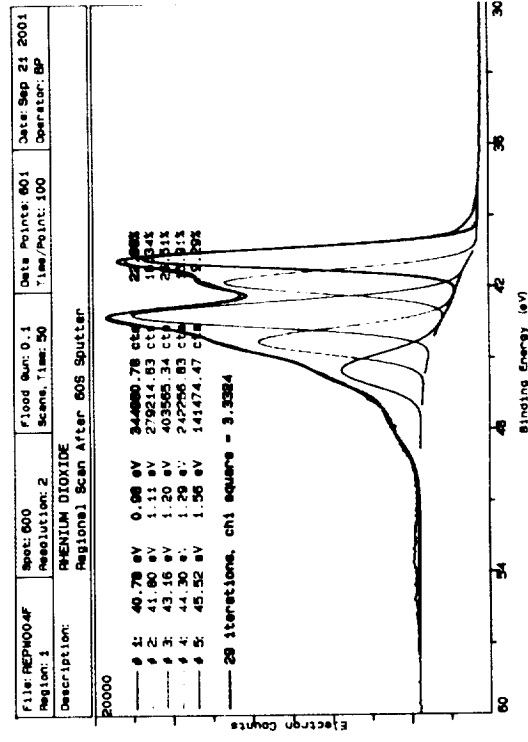
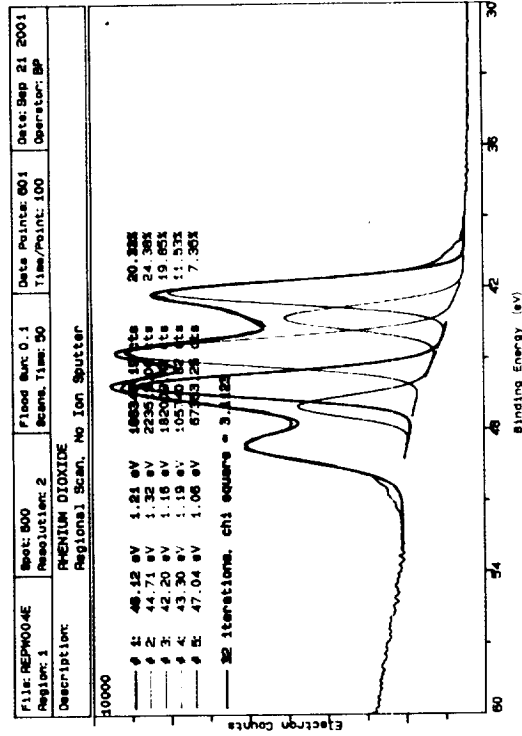
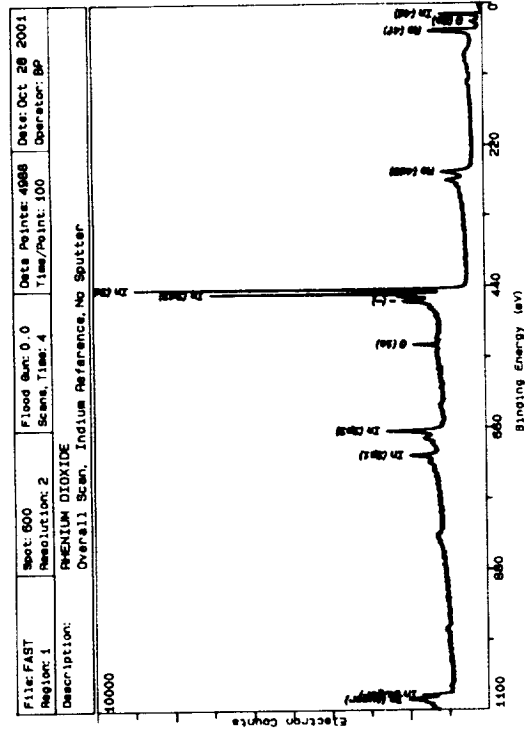


Scans From Rhenium Trioxide



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Scans From Rhenium Dioxide



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SUMMARY OF RESULTS

OXIDE / SAMPLE		POSITION OF RHENIUM LINES (eV)	POSITION OF OXYGEN LINE(eV)
SAMPLE	Not Sputtered		
	Sputtered	48.7, 46.2, 43.7, 41.4	531.2
Re ₂ O ₇	Not Sputtered	48.6, 46.2, 43.7	531.4
	Sputtered	48.6, 46.2, 43.8, 41.4	531.2
Re O ₃	Not Sputtered	49.1, 48.1, 46.8, 45.5, 44.3,	530.6, 531.9
	Sputtered	47.0, 45.6, 44.6, 43.1, 41.3	530.2
Re O ₂	Not Sputtered	47.1, 44.9, 43.3, 41.0	530.8
	Sputtered	46.1, 44.4, 43.2, 42.0, 40.6, 39.6	530.5



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CONCLUSIONS

- (1) From ESCA Evaluations and the Physical Characteristics it is Clear that the Test Sample Collected from Testing is Rhenium Heptoxide
- (2) Ion Beam Sputtering Changes Oxidation States of Samples to Oxides of Lower Oxidation States
- (3) Pure Oxides Showed other Forms of Oxides on the Surface

Acknowledgement:

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